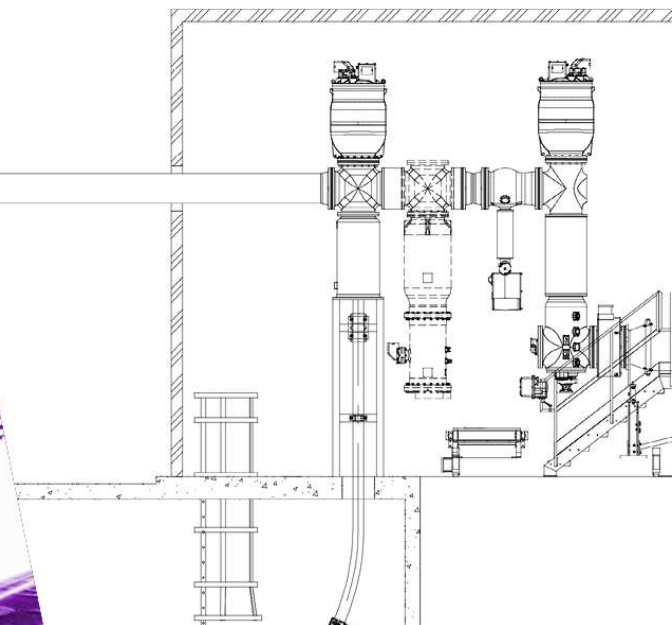




HITACHI
Inspire the Next



Integrated GIS - Grid Connections

Modular & Prefabricated Grid Connections

Product Solution and Capability

2024-10-30

© 2021 Hitachi Energy. All rights reserved.

 **Hitachi Energy**

Agenda

➤ **Introduction**

➤ Solution

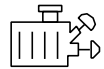
➤ Q&A

Market drivers

Underlying market drivers

HITACHI
Inspire the Next

 Grid-eXpand™
Connect



Need for **seamless** upgrades or expansion of existing grids, with **minimum interruption**



Need for **safety back-ups** or temporary grid connections



Need for **standardization** of large asset base



Need for **shorter project lead-times** and lower installation costs



Need for **reduced substation footprint**

Prefabricated and containerized grid connection solutions

Hitachi Energy's smart and flexible solutions for a smarter, greener and stronger grid

HITACHI
Inspire the Next

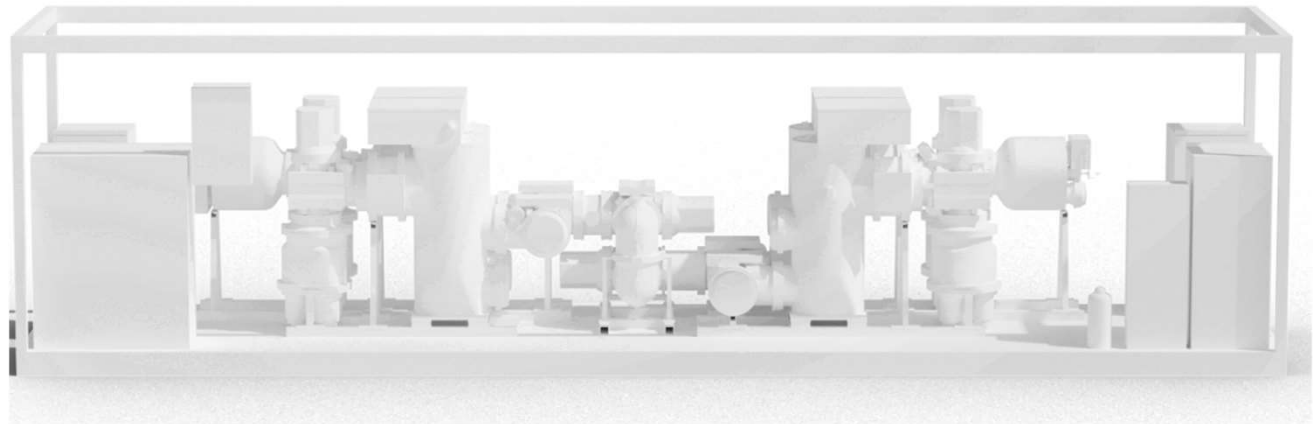


We offer

- Solutions realized by means of modularized content

Suitable for many applications

- Utility
- Process Industries
- Data Centers
- Solar- and Wind Power
- Rail Power Supply



Smart and flexible solutions, built on Hitachi Energy's well-proven product heritage

Grid-eXpand™ | Customer benefits

Cast-in-place and site-built solutions

From here



Modularized and prefabricated Grid-eXpand™ solutions

To there



Characteristics

- Bespoke design – usually **different**
- **Many** project interfaces to coordinate
- **Extensive** civil – and site preparation works
- Installation work mainly done **on site**

vs.

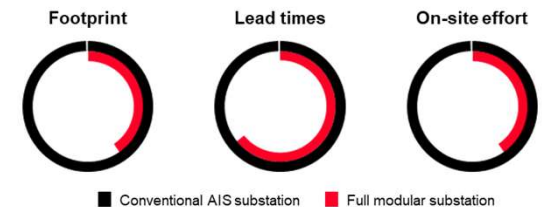
- **Modularized** design with a common core
- **Few** project interfaces to coordinate
- **Drop-in-place** pre-tested modules
- Installation work mainly done **in factories**

Value Drivers

- Design standardization
- Risk mitigation
- Short installation time
- Repeatable assembly in a controlled environment with quality assurance

Benefits of Grid-eXpand™ Solutions

- Reliability through well-proven products
- Factory assembled and pre-tested
- Reduced on-site work and time

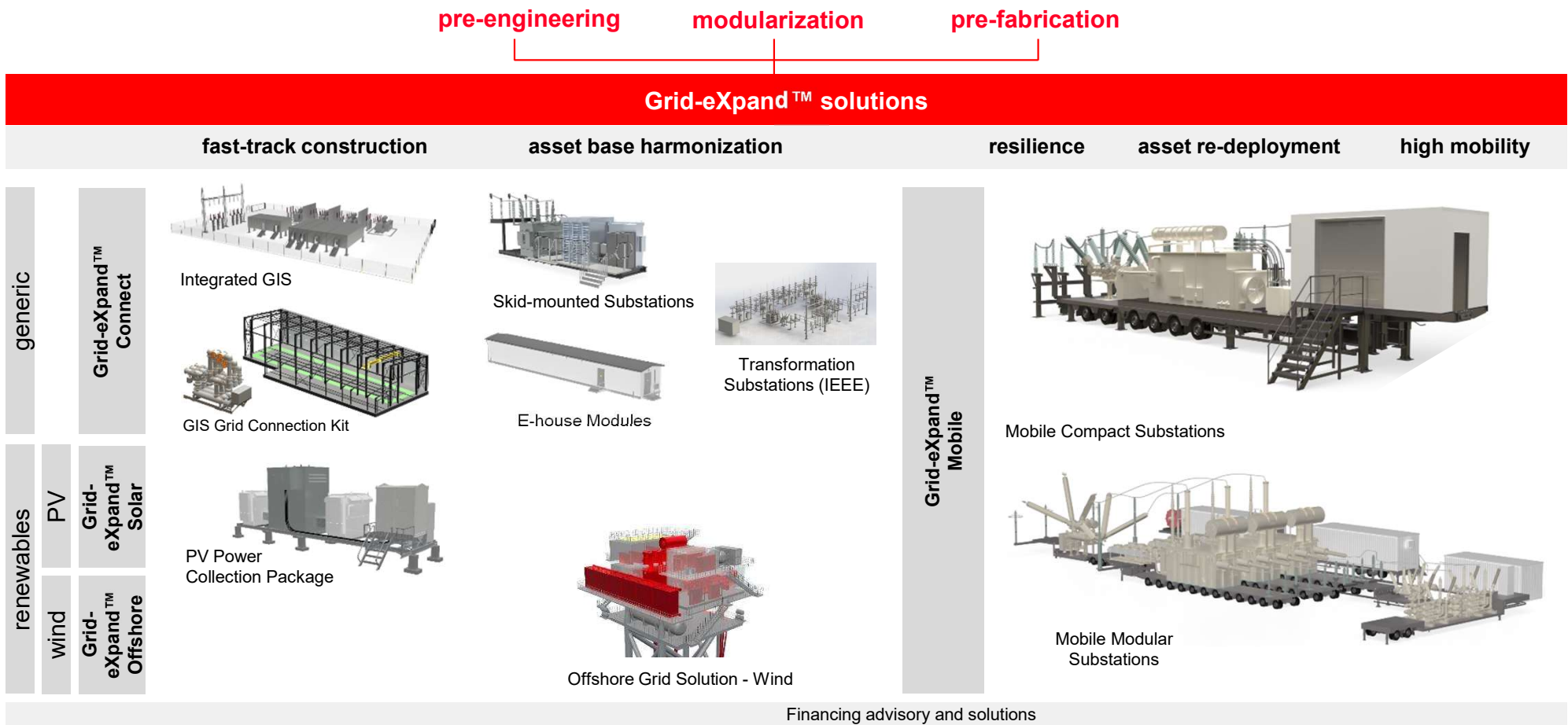


Evolving the status quo in design and construction of grid connections

Agenda

- Introduction
- **Solution**
 - Grid expand solution
 - Mobile substation
- Q&A

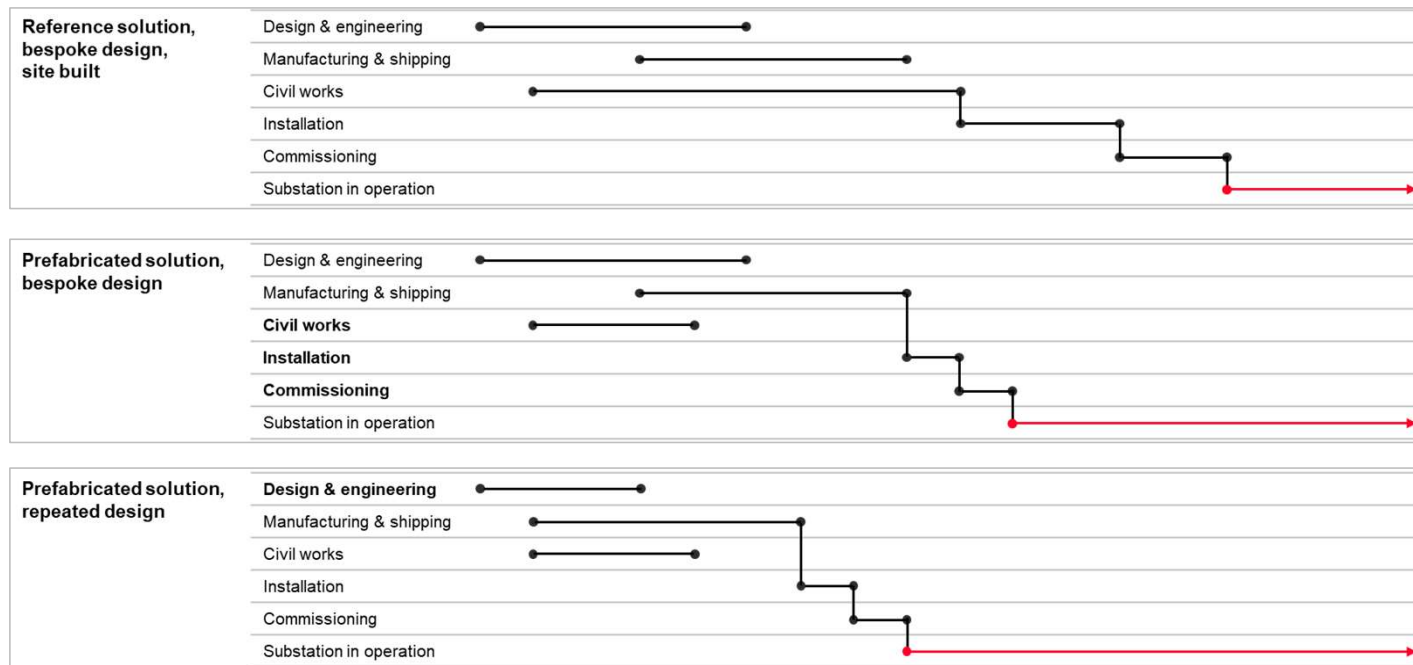
Grid-eXpand™ solutions



Main benefits of prefabricated and modular substations

Reduced time for design, installation and energization

- Drastically reduced amount of and dependencies of civil works
- Shorter installation period and earlier energization compared to conventional switchgear
- Reduced number of interfaces during project execution
- Repeatable system designs and configurations, shortens base and detailed design time



Grid-eXpand™ | Solution characteristics

75 years of
Powering India

HITACHI
Inspire the Next

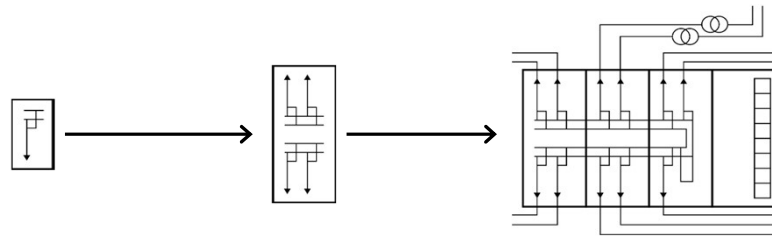
Pre-Engineering

- Base solution driven design
- Versatile layouts
- Adaptable system engineering
- International standard conformity (IEC, ANSI)
- Native BIM enabled models (3D,4D,5D...)



Modularization

- Leveraging modular products
- Simplified interface engineering
- Reduced variance
- Efficient maintenance and service concepts



Pre-Fabrication

- Improved quality – assembly in controlled environments
- Reduced site installation efforts, reduced risk of delay
- Qualified partners for 3rd party scope for enclosures & auxiliaries



Fast energization

Easy handling and transport

HITACHI
Inspire the Next

 **Grid-eXpand™**
Connect


- Standardized housing dimensions
- Relocation within days or even hours
- Fast power deployment
- Easy handling on-site, thanks to standardized lifting interfaces



Reliable power supply

Proven technology

HITACHI
Inspire the Next

 Grid-eXpand™
Connect

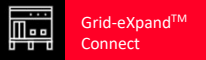
- Safe operation with gas-insulated switchgear
- Long lifetime of products (25-40 years) and long experience in field operation
- Low maintenance effort and costs due to long maintenance cycles and few parts to revise
- Independent of environmental conditions
- Outdoor applications possible
- Secondary control system: pre-cabled and pre-tested in the factory
- Possible integration of power voltage transformer and non-conventional instrument transformer (NCIT)



Reliable power supply

Protection from environment

HITACHI
Inspire the Next

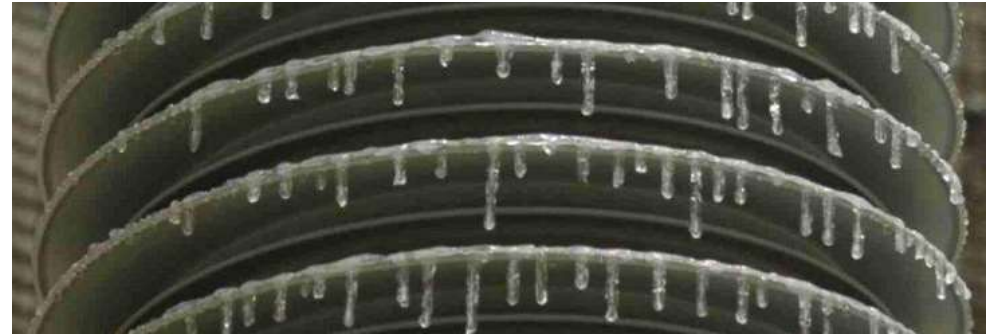


Extreme or hazardous site conditions

- Jungle or desert
- Remote islands and regions
- Storm, flood, and seismic active areas
- Substation security concerns: sabotage and attacks
- Offshore installations
- Oil and gas industries

Temperature applications

- Standard -30 °C to +40 °C
- Extreme -55 °C to +55 °C (with air-conditioned housing)

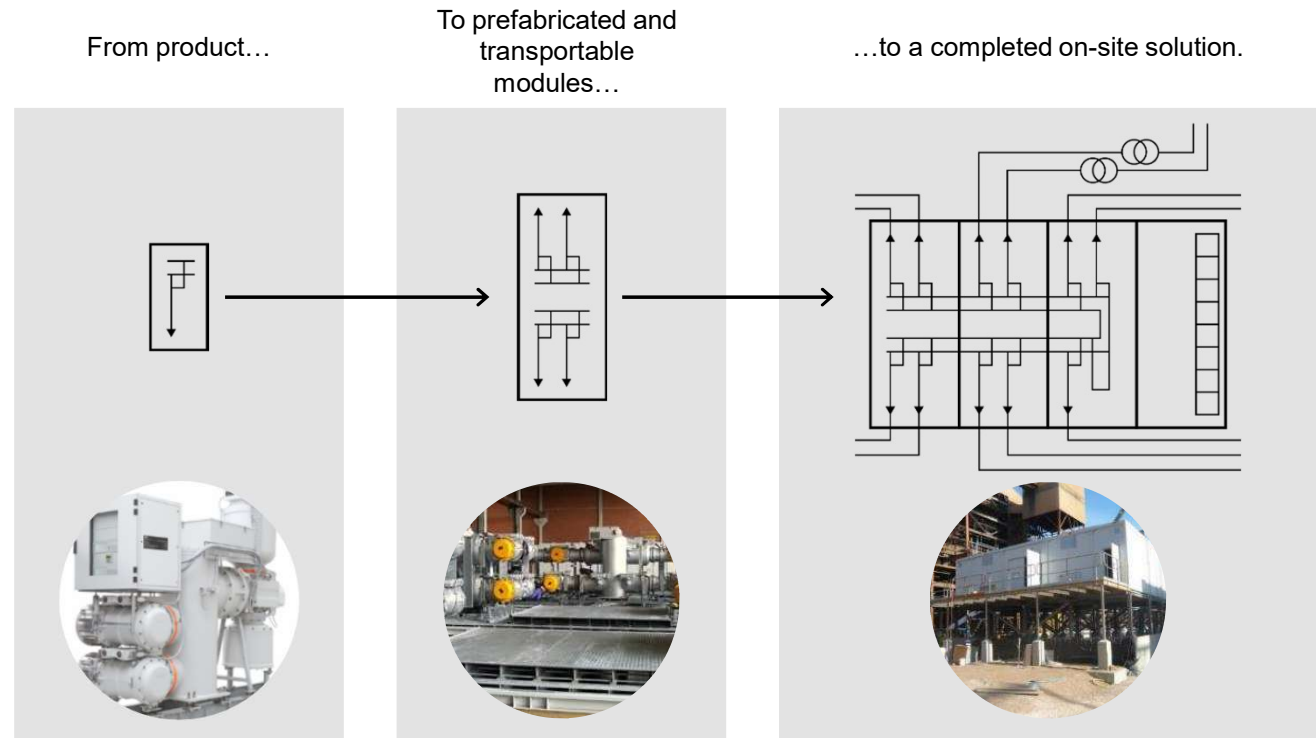


Transportable, modular, and flexible prefabricated solutions

Benefits

Standard and modular design of products and related interfaces allow combinations for flexible substation solutions to fulfil any customer needs whilst maintaining the advantages of each included product:

- Reliability of systems built on well-proven product technologies
- Fast-track production, based on standardized processes
- Factory pre-testing of singular products and the complete system
- Reduced on-site work and time for site installation and energization

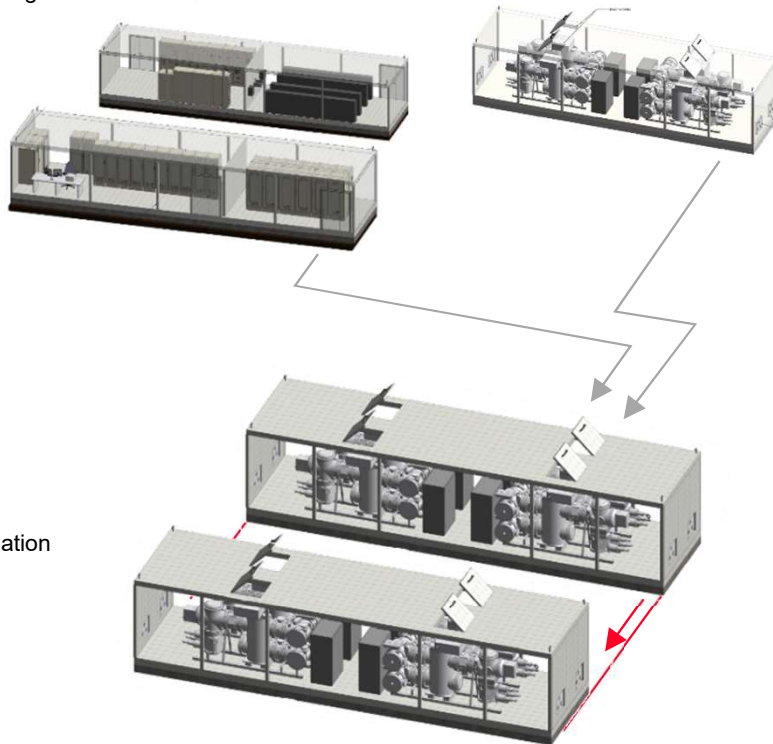


Modular and Prefabricated Grid Connection: integration concept

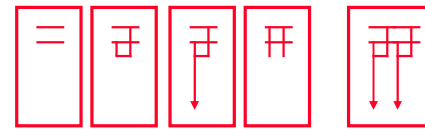
Example: HV GIS, SAS and AUX modules

Modular Assembly – concept description

Hitachi Energy Factories
and Integration Yards

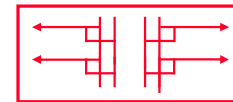


Site
installation

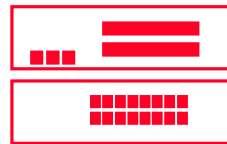


Bays are assembled and HV tested **individually in factory and shipped separately or in pairs.**

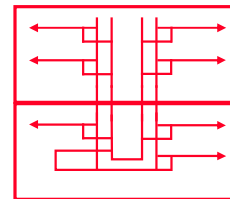
The GIS **bays** are pre-assembled, wired and tested before leaving the factory



The **GIS** bays are mechanically installed and integrated in container modules at **an integration yard or in an H.E factory (pre-commissioning / functional testing)**



The Substation Automation System (**SAS**) and Auxiliary Systems (**AUX**) are prefabricated with all equipment installed in container modules and shipped to site.




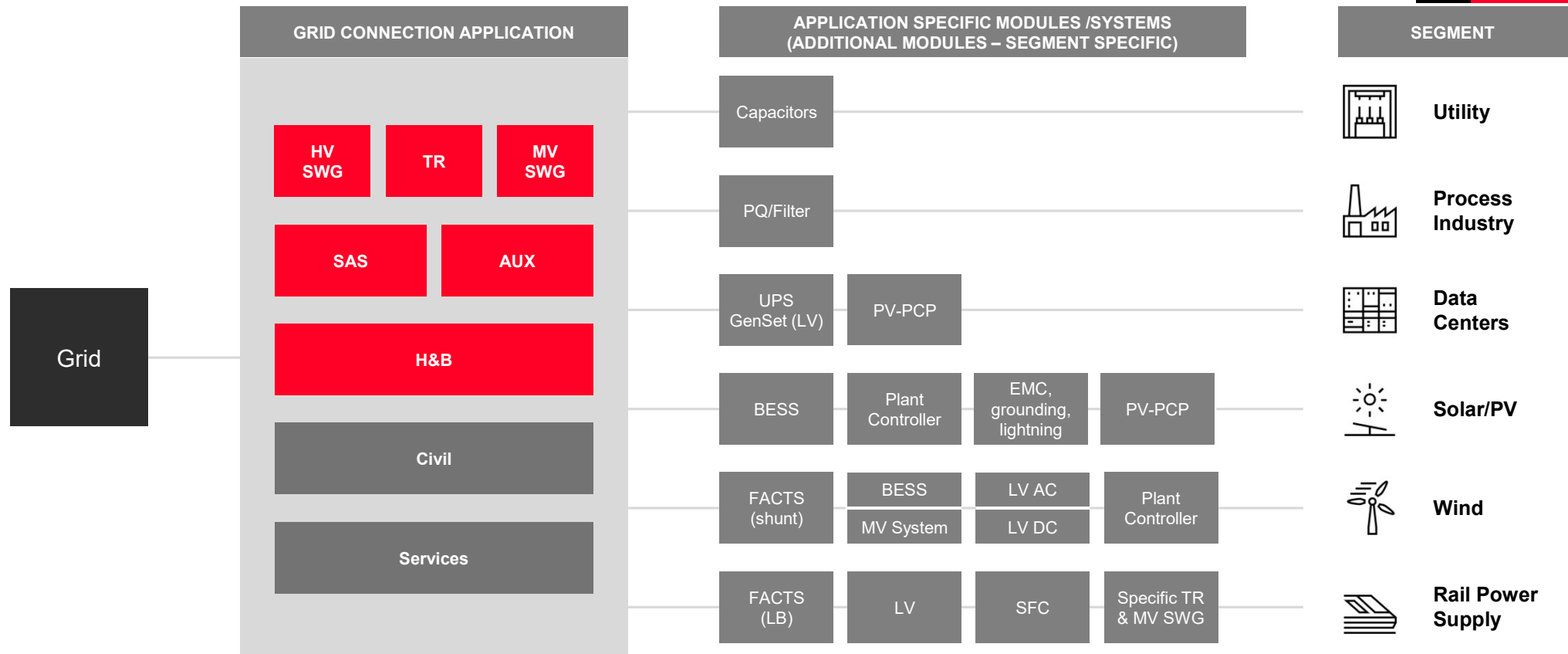
All Containerized Modules are transported to site and spliced into a complete substation. Final commissioning, gas-filling and HV-testing of connected busbars is done at site.

Prefabricated and mobile substation solutions

Hitachi Energy's System Scope

HITACHI
Inspire the Next

 Grid-eXpand™
Connect



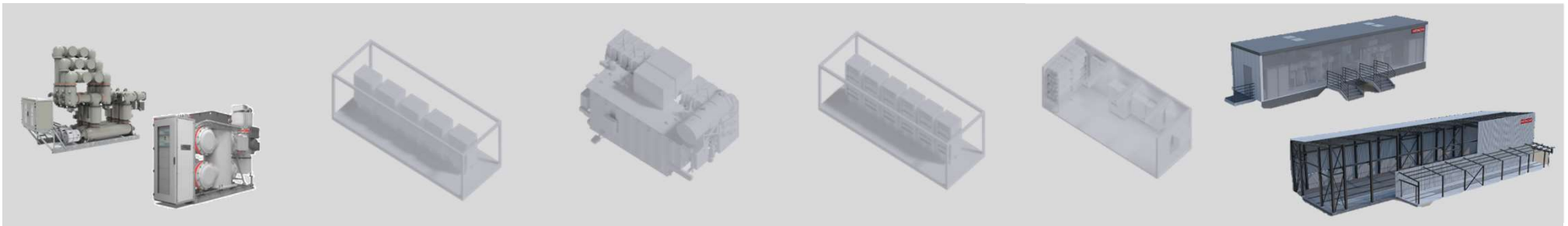
Grid Expand Solution (Taiwan Project)

HITACHI
Inspire the Next



Grid-eXpand™ | Prefabricated Modules & Components

Core modules



| HV SWG | MV SWG | TR | SAS | AUX | H&B |
|--|--|---|--|---|--|
| High Voltage Switchgear 72.5 – 420 kV | Medium Voltage Switchgear 12 – 42 kV | Transformers | Substation Automation System (SAS) | Auxiliary Systems (AUX) | Housing & Base |
| <ul style="list-style-type: none"> • Gas Insulated Switchgear (GIS) • Air Insulated Switchgear (AIS) • Hybrid Switchgear (PASS) | <ul style="list-style-type: none"> • Gas Insulated Switchgear (GIS) • Air Insulated Switchgear (AIS) | <ul style="list-style-type: none"> • Oil-filled Transformer • Dry Transformer | <ul style="list-style-type: none"> • Substation Protection, Automation, Control and Communication • Conventional (station bus) • Digital (station- + process bus) | <ul style="list-style-type: none"> • Auxiliary power • Heating-Ventilation-Air Conditioning • Fire-protection • Lighting & LV-power | <ul style="list-style-type: none"> • Pre-fab Modular Building • Skids • Trailer • Superstructure |

High Voltage Gas-insulated Switchgear

| High Voltage Switchgear 72.5-420 kV | Medium Voltage Switchgear 12-42 kV | Transformers | Substation Automation System (SAS) | Auxiliary Systems (AUX) | Housing & Base |
|--|---------------------------------------|--------------|---------------------------------------|----------------------------|----------------|
|--|---------------------------------------|--------------|---------------------------------------|----------------------------|----------------|



ELK04 up to 145 kV
&
Econiq™



ELK04 up to 170 kV



ELK-14 up to 300 kV



ELK-3 up to 420 kV
&
Econiq™

+ Available SF6-free options with Econiq™

Transformers

72.5-420 kV/12-42kV, 10-200 MVA¹⁾

High Voltage
Switchgear 72.5-420 kV

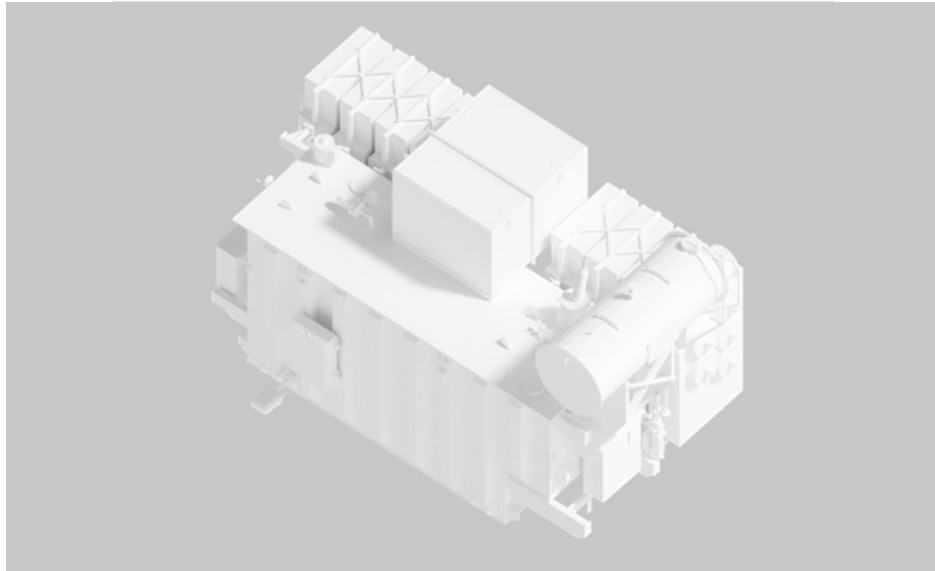
Medium Voltage
Switchgear 12-42 kV

Transformers

Substation Automation
System (SAS)

Auxiliary Systems

Housing & Base

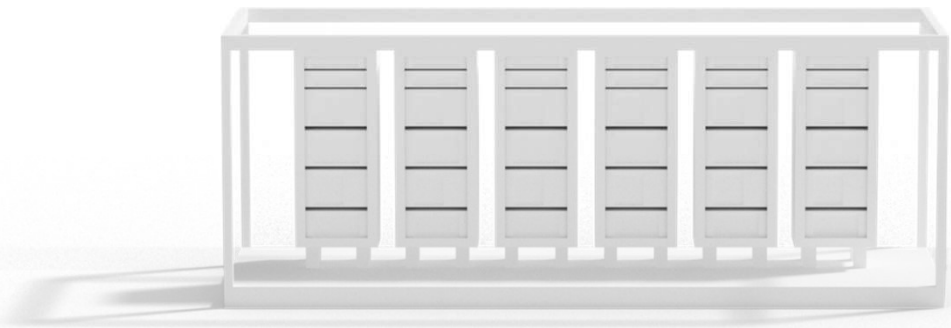


Transformers

- Compact, low-weight, and safe design for integration in modular, mobile, and transportable solutions
- Maximum reliability for continuous operation and/or extreme overload working conditions
- Advanced digital control and management, through integrated sensing and monitoring, digital controls, “digital twin” models, data storing, and analytics
- Broad power and voltage range for classical step-down or step-up transformers
- Complete offering of transformers for specific applications (railway, industrial processes with variable Speed Drives or furnaces, renewable, marine, and off-shore...)

Substation Automation System (SAS)

Integration of Protection, Automation, and Control Equipment into modules

| High Voltage Switchgear 72.5-420 kV | Medium Voltage Switchgear 12-42 kV | Transformers | Substation Automation System (SAS) | Auxiliary Systems (AUX) | Housing & Base |
|---|------------------------------------|--------------|------------------------------------|-------------------------|----------------|
| <div>  <div> <div>IEC61850 Station Bus</div> <div>+</div> <div>Hardwired Point-to-point</div> <div>or</div> <div>IEC61850 Process Bus</div> </div> </div> <div> <div>Control Features</div> <ul style="list-style-type: none"> • Bay Control Operations Guided local control of all motorized switching objects • Secure two-step operation (select-before-operate) • Hardwired/software (IEC61850) bay interlocking • Primary and secondary system status supervision and alarm visualization • Circuit breaker control and supervision </div> | | | | | |
| <div> <div>Prefabrication & Modularization work synergistically with a digital substation bus architecture (IEC61850)</div> </div> | | | | | |

Grid-eXpand™ | Integrated GIS – Examples

HITACHI
Inspire the Next

PFB 1.1.4

Grid Connection Voltage (kV) :

Secondary Voltage (kV):

High voltage GIS bays : H configs

Medium voltage feeders: (I/C+O/G+B/S)

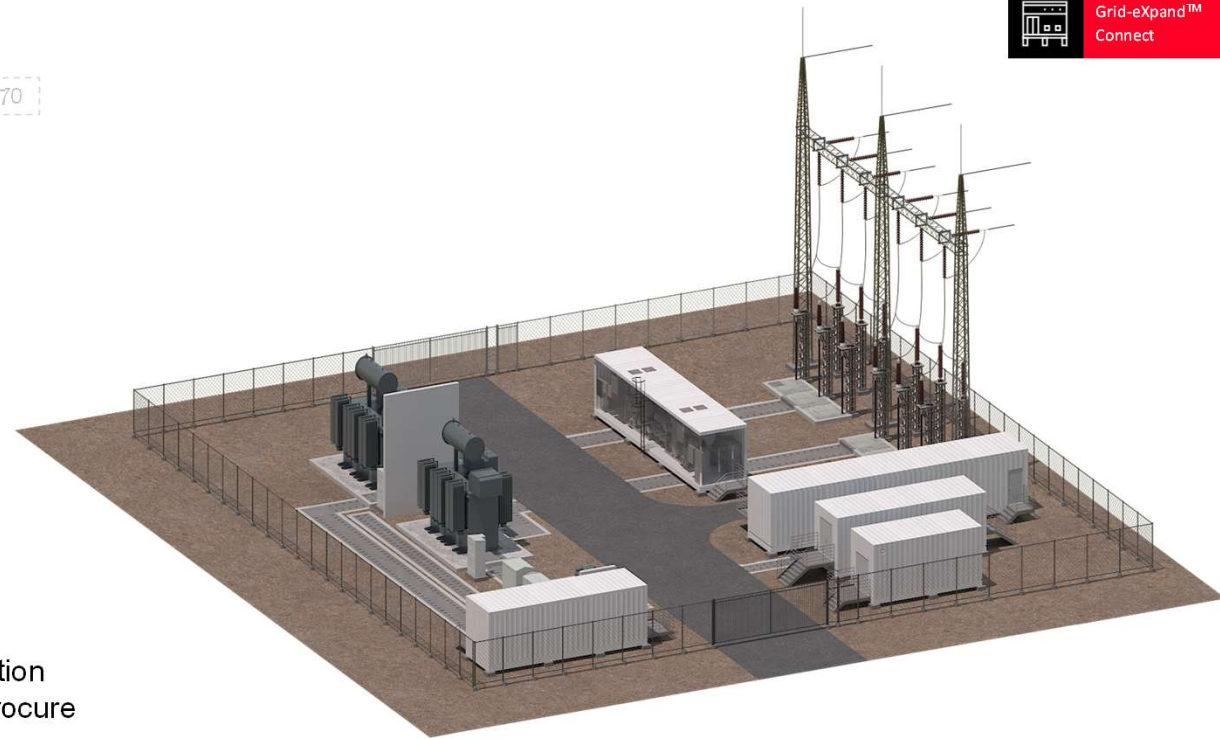
Power Transformers: (2) MVA


High Voltage Line Connections:

Electrical standard:

Control and Protection: / Digital

- The base solution contains general and detailed information for all relevant equipment needed to design, engineer, procure and execute a prefabricated GIS substation project.
- All modules are selectable and fully configurable
- Modules can be positioned freely to fit specific site conditions



 Grid-eXpand™
Connect

Grid-eXpand™ | Grid Connection Kit – Examples

HITACHI
Inspire the Next

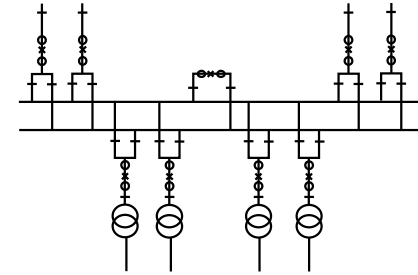
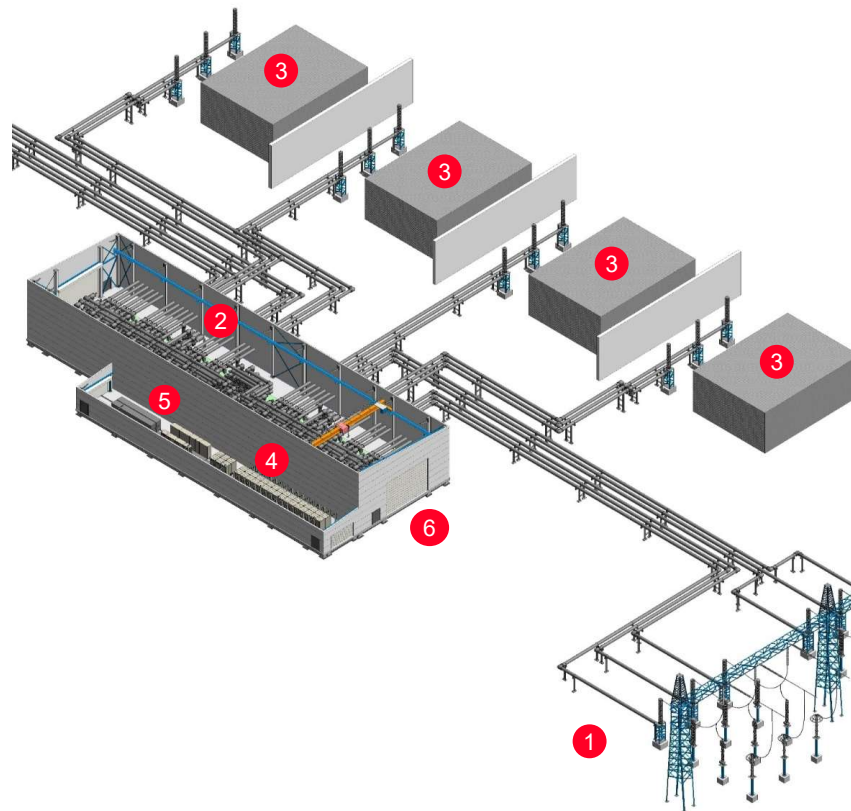
Grid-eXpand™ - Connect

GIS Grid Connection Kit

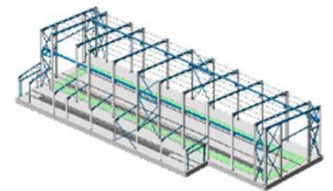
- 1 From High Voltage Grid
- 2 Gas Insulated Switchgear unit (GIS)
- 3 Transformers
- 4 Protection & Control
- 5 Auxiliary System (AC, DC)
- 6 Prefabricated Building

Typical System Ratings

| | |
|-----------------|-------------|
| High Voltage: | 72.5-420 kV |
| Medium Voltage: | 12-36 kV |
| Transformers: | 10-500 MVA |
| HV Feeders: | 3-30 |
| MV Feeders: | 10-30 |



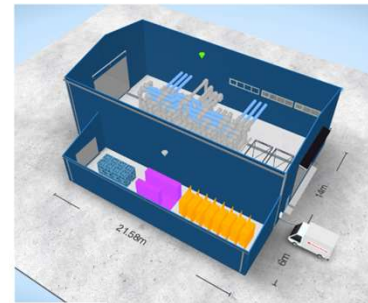
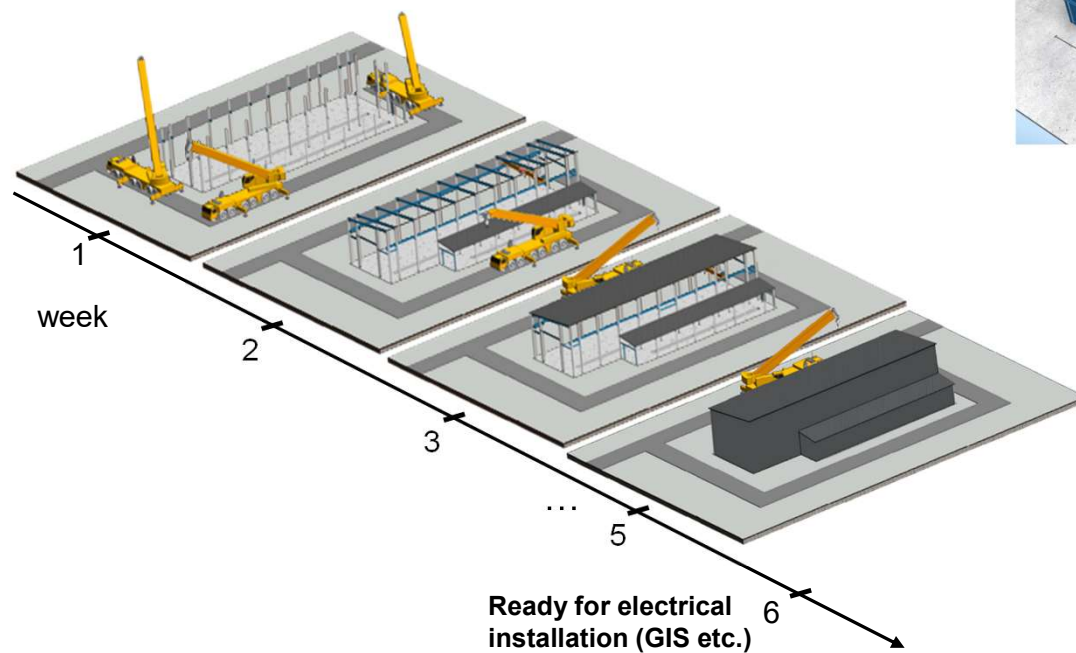
Skid-mounted GIS



Prefabricated Building "PFB"

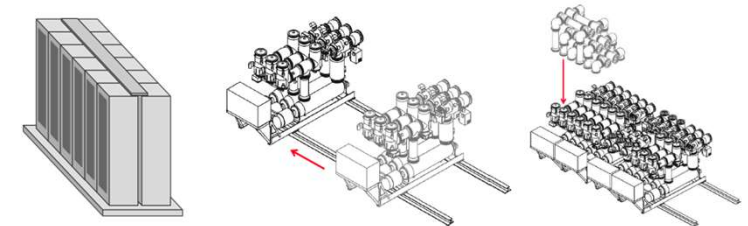
Grid-eXpand™ | Grid Connection Kit – Example

Assembly of prefabricated steel superstructure



Electrical Installation

- Skidding of GIS bay modules on rails
- Connection of passive busbar components
- Skidding of indoor P&C, auxiliary power and battery modules



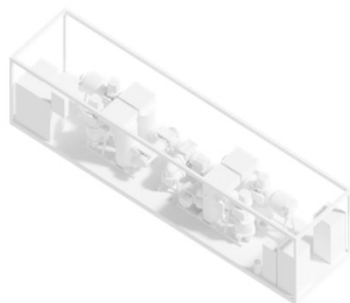
Housing types for containerized modules

Integrated GIS applications



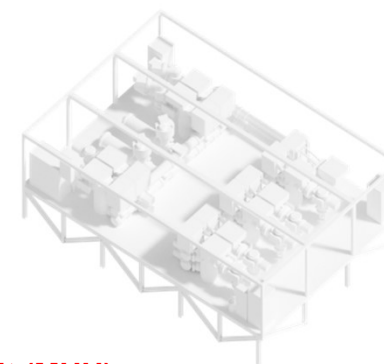
| High Voltage Switchgear 72.5-420 kV | Medium Voltage Switchgear 12-42 kV | Transformers | Substation Automation System (SAS) | Auxiliary Systems (AUX) | Housing & Base |
|--|---------------------------------------|--------------|---------------------------------------|----------------------------|----------------|
|--|---------------------------------------|--------------|---------------------------------------|----------------------------|----------------|

Standardized layouts for integration of primary equipment



Single housing unit(SHU)

| Layout | 145 kV | 170 kV | 245kV/300kV | 420kV |
|--------|--------|--------|------------------|---------------|
| LILO | Small | Medium | (1-2bays) Large | (1 bay) Large |
| H3 | Large | Large | - | - |
| H4 | Large | Large | - | - |
| H5 | Large | - | - | - |
| xBB | Small | Medium | (1-2 bays) Large | (1 bay) Large |



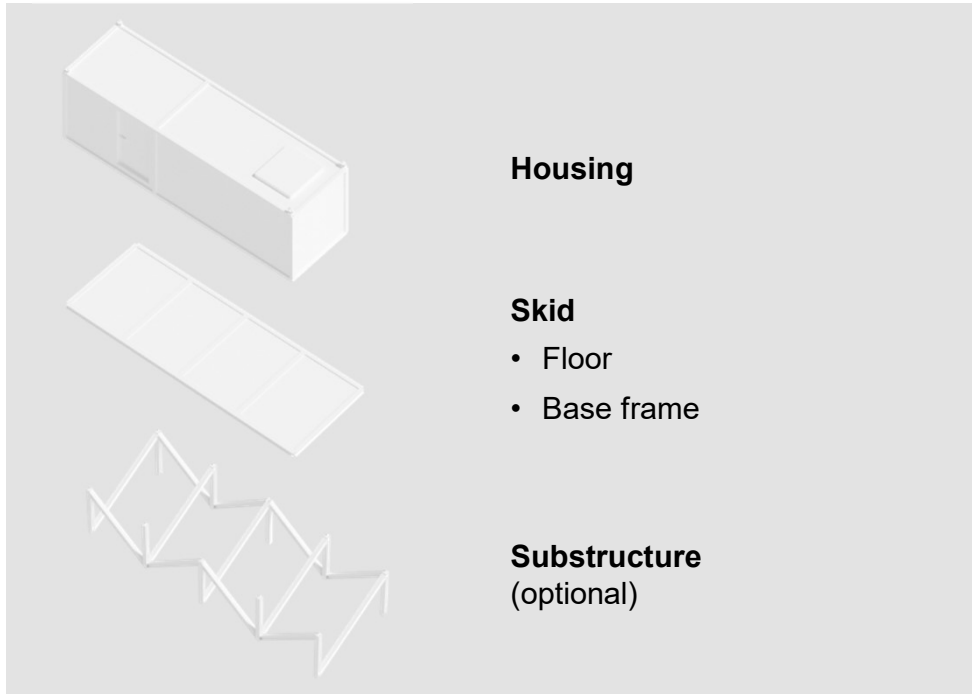
Multiple housing unit (MHU)

| Layout | 145 kV | 170 kV | 245kV/300kV |
|--------|--------|--------|-----------------|
| UxBB | Large | Large | (1-2bays) Large |
| 1½CB | Large | Large | (1 bay) Large |
| xBB | Large | Large | (1-bay) Large |
| xRing | Large | Large | (1-bay) Large |

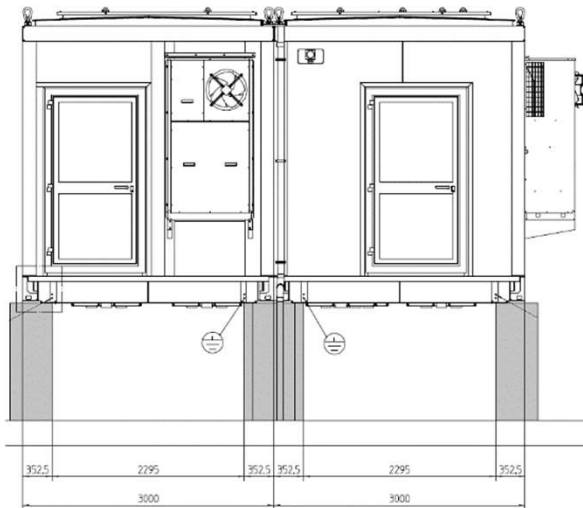
Housing types for containerized modules

Integrated GIS applications



| High Voltage Switchgear 72.5-420 kV | Medium Voltage Switchgear 12-42 kV | Transformers | Substation Automation System (SAS) | Auxiliary Systems (AUX) | Housing & Base |
|---|---------------------------------------|--------------|---------------------------------------|----------------------------|----------------|
| <div>  <div> <p>Housing</p> <p>Skid</p> <ul style="list-style-type: none"> • Floor • Base frame <p>Substructure (optional)</p> </div> </div> <div> <p>Modular and flexible enclosure system</p> <ul style="list-style-type: none"> • Standardized sizes for single housing unit (SHU) or multiple housing units (MHU) • Housing units dimensions are designed close to ISO container norm measurements for optimized and easy transport • Modular skid system with base frame, floor, and housing top • Reduced complexity for cabling with double floor system • For 72.5-145kV GIS, up to 5 GIS bays and local control cubicles (LCCs) mounted on a single skid • Optional support structure available • Designed to withstand rough handling during transport and harsh on-site conditions </div> | | | | | |

Foundation Options



Extended concrete pillar or Concrete Slab

- + Cost efficient for permanent installations



Steel substructure

- + Less excavation / civil at site



Extendable support legs

- + Fast deployment / re-deployment
- + High mobility
- + drive-in & no-crane possible (requires extra space)
- + No need to leave trailer on premise

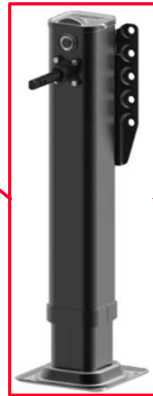
Foundation Options - extendable support legs

Option 1

Container positioning with crane – for small compounds

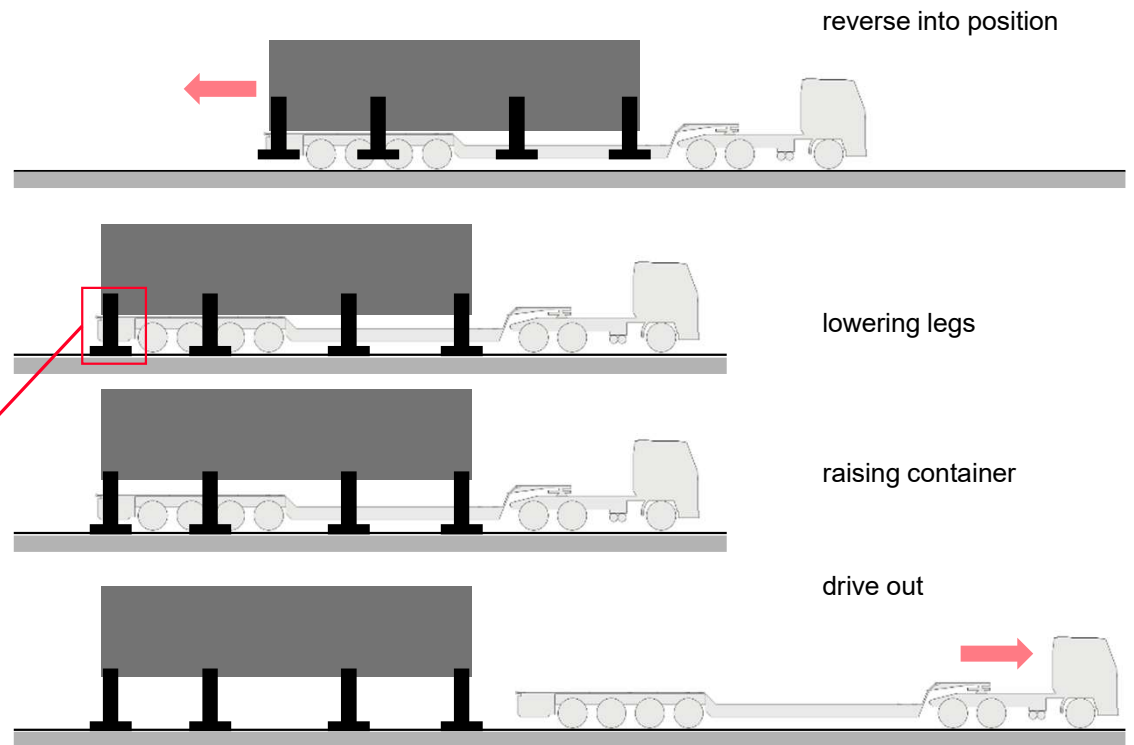


- Heavy-duty trailer landing gear
- Height compensation and leveling possible at each leg
- Raising/lowering by hand crank
- Lifting capacity up to 28t per leg



Option 2

Drive-in-Drop-off – no crane required



Grid-eXpand™ | Skid-Mounted Solutions – Example

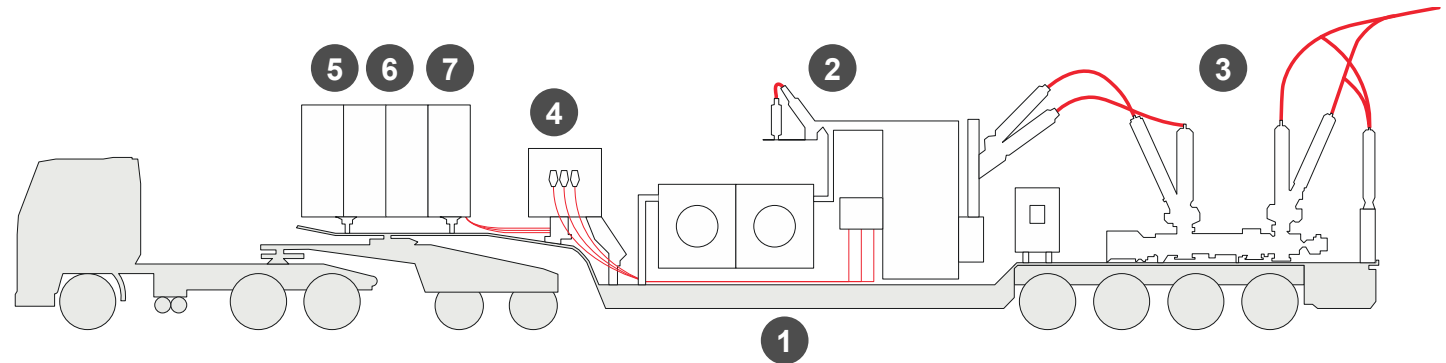
75 years of
Powering India

HITACHI
Inspire the Next



Grid-eXpand™
Mobile

1. Trailer or skid
2. Power transformer
3. HV equipment
4. Auxiliary transformer
5. Container / MV Switchgear
6. Substation Automation system
7. Other equipment



Grid-eXpand™ | Mobile Substations - Example



HITACHI
Inspire the Next

PFB 1.6.6.1.2

Grid Connection Voltage (kV) :

Secondary Voltage (kV):

High voltage GIS bays : PASS M0

Medium voltage feeders: (I/C+O/G)

Power Transformers: (1) MVA

High Voltage Line Connections:

Electrical standard: IEC

Control and Protection: **Conventional** / Digital

- The base solution contains general and detailed information for all relevant equipment needed to design, engineer, procure and execute a mobile modular substation project.
- All modules are selectable and fully configurable
- Modules can be positioned freely to fit specific site conditions



Grid-eXpand™
Mobile

Grid-eXpand™ | Skid-Mounted Solutions – Example

75 years of
Powering India

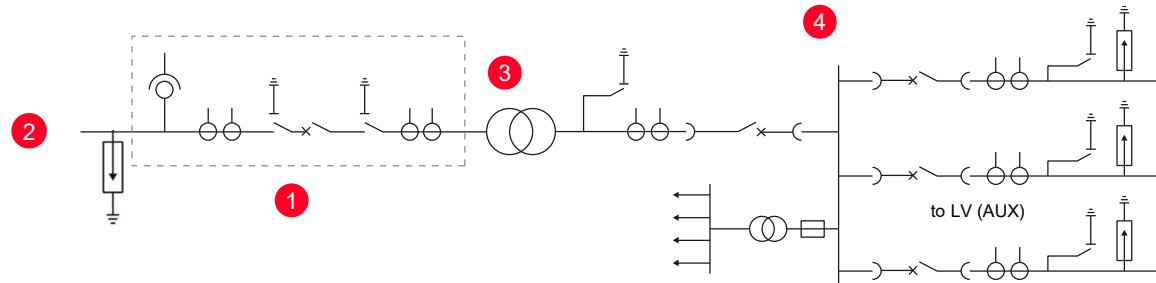
HITACHI
Inspire the Next

Grid-eXpand™
Connect

Grid-eXpand™ - Connect

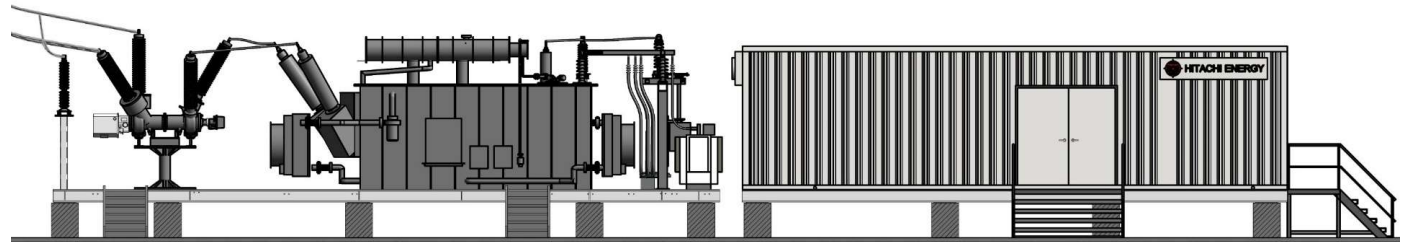
Skid-mounted Solutions

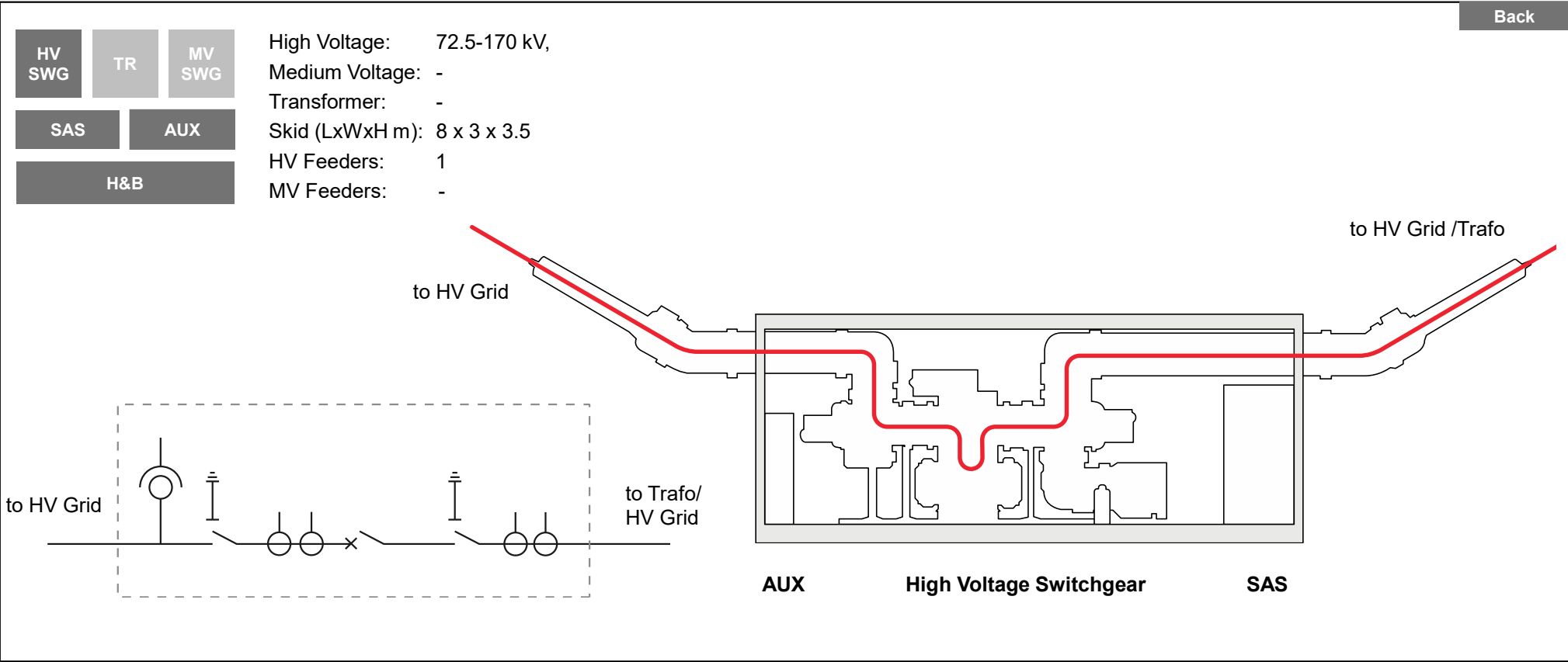
- 1 Hybrid Switchgear (PASS)
- 2 High Voltage Grid connection, including surge arrester
- 3 Transformer
- 4 Medium Voltage Distribution



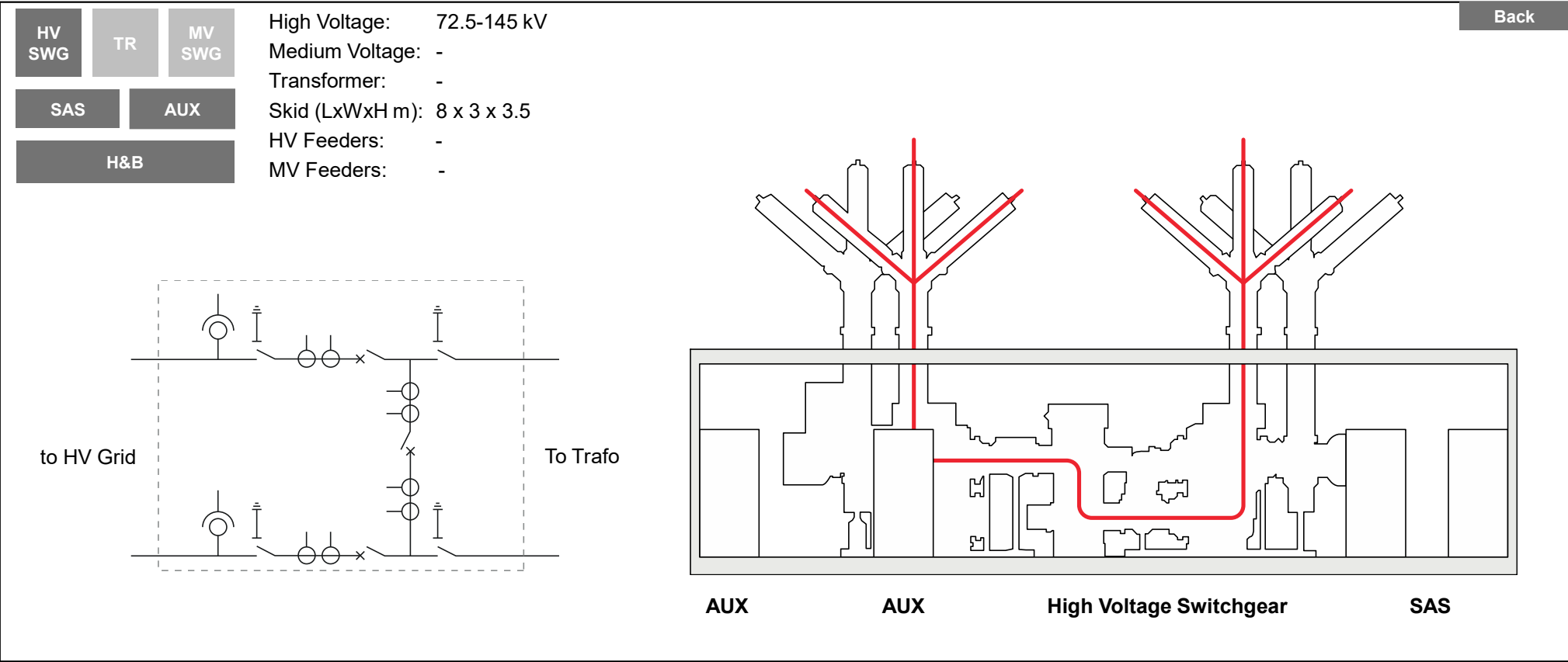
Typical System Ratings

| | |
|-----------------|-----------|
| High Voltage: | 66-145 kV |
| Medium Voltage: | 12-36 kV |
| Transformers: | 5-25 MVA |
| HV Feeders: | 1 |
| MV Feeders: | 1-5 |





Integrated GIS – Module with bushings



Integrated GIS – Examples

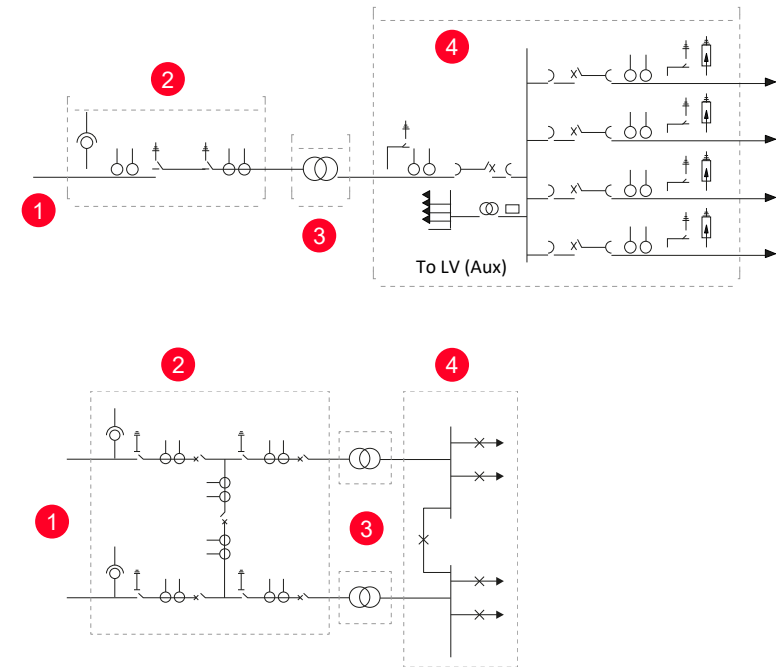
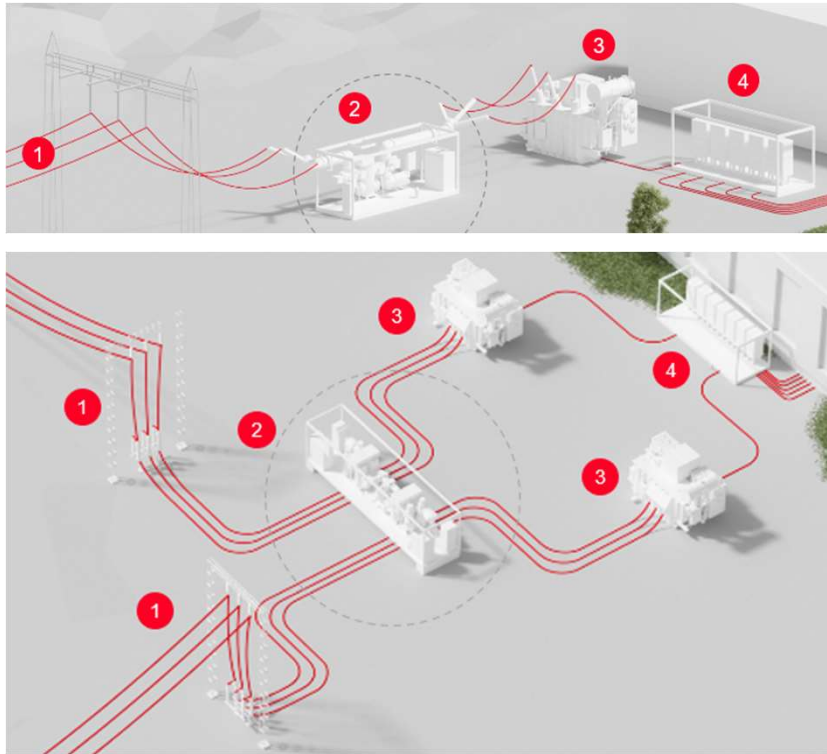
From “building blocks” to complete solutions

Containerized Switchgear Solutions

- 1 From High Voltage Grid
- 2 Gas Insulated Switchgear unit (GIS)
- 3 Transformer
- 4 Medium Voltage Distribution

Typical System Ratings

| | |
|-----------------|-------------|
| High Voltage: | 72.5-170 kV |
| Medium Voltage: | 12-36 kV |
| Transformers: | 10-60 MVA |
| HV Feeders: | 1-5 |
| MV Feeders: | 10-30 |



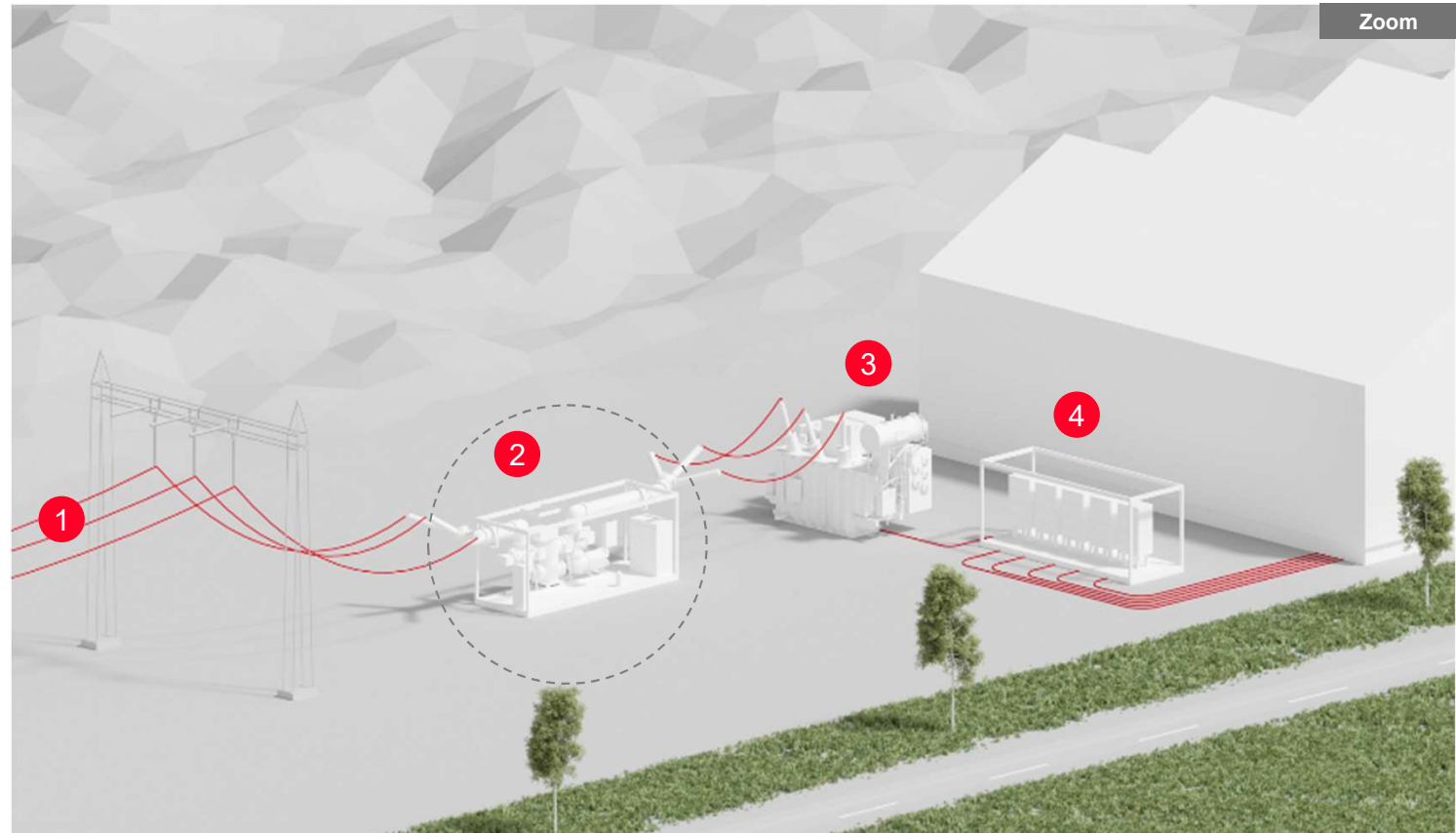
Integrated GIS

A compact and modular Line-in/out GIS unit for connection to a single line

HITACHI
Inspire the Next

 Grid-eXpand™
Connect

- 1 From High Voltage Grid
- 2 LILO Gas Insulated Switchgear unit (GIS)
- 3 Transformer
- 4 Medium Voltage Distribution



Integrated GIS (H-schemes)

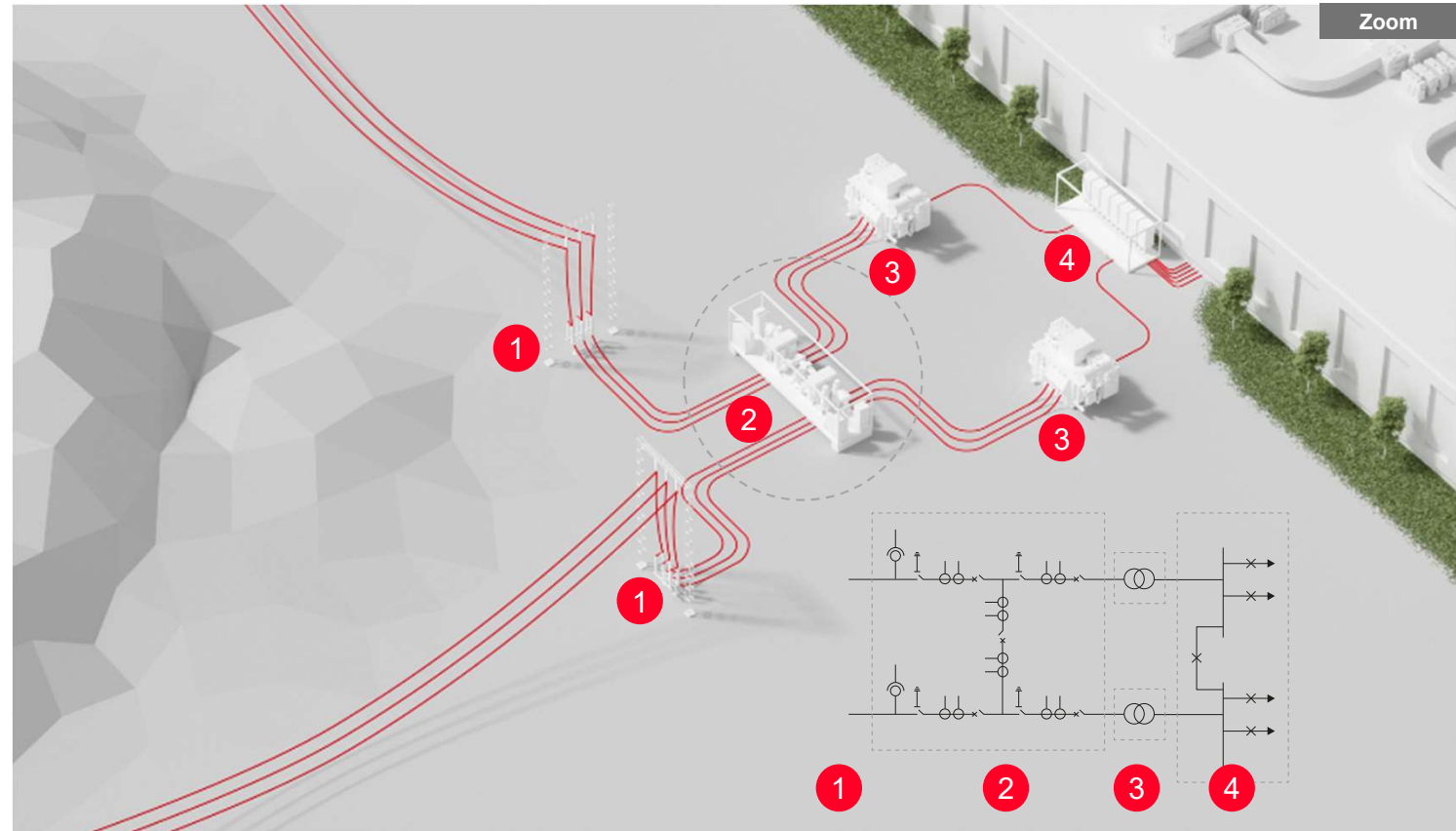
Fully integrated GIS modules in H3, H4 and H5 arrangements

HITACHI
Inspire the Next



Grid-eXpand™
Connect

- 1 From High Voltage Grid
- 2 Gas Insulated Switchgear (GIS)
- 3 Transformer
- 4 Medium Voltage Distribution



Integrated GIS

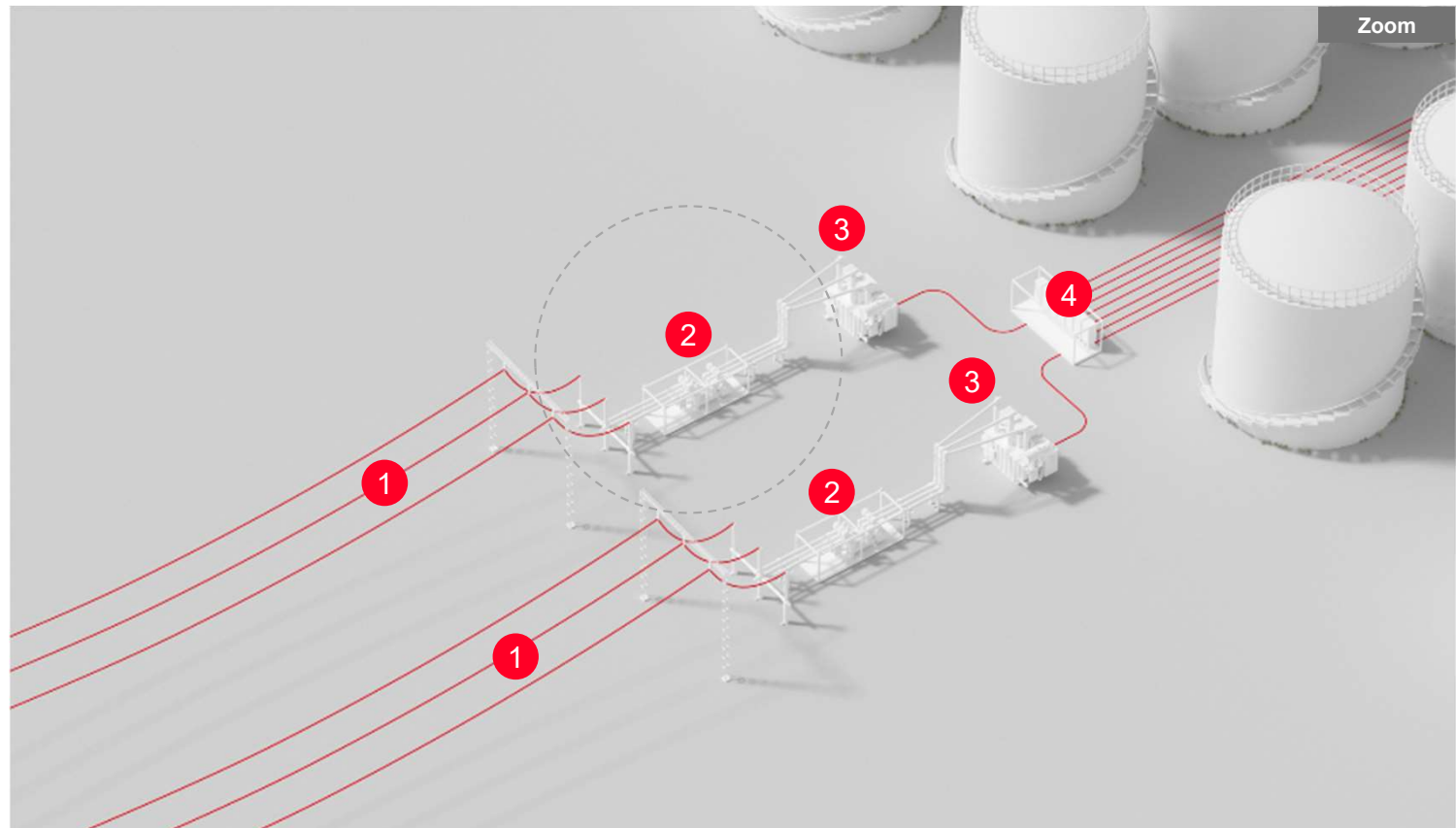
Integrated GIS with housing up to 420kV

HITACHI
Inspire the Next



Grid-eXpand™
Connect


- 1 From High Voltage Grid
- 2 High Voltage Switchgear (GIS)
- 3 Transformer
- 4 Medium Voltage Distribution



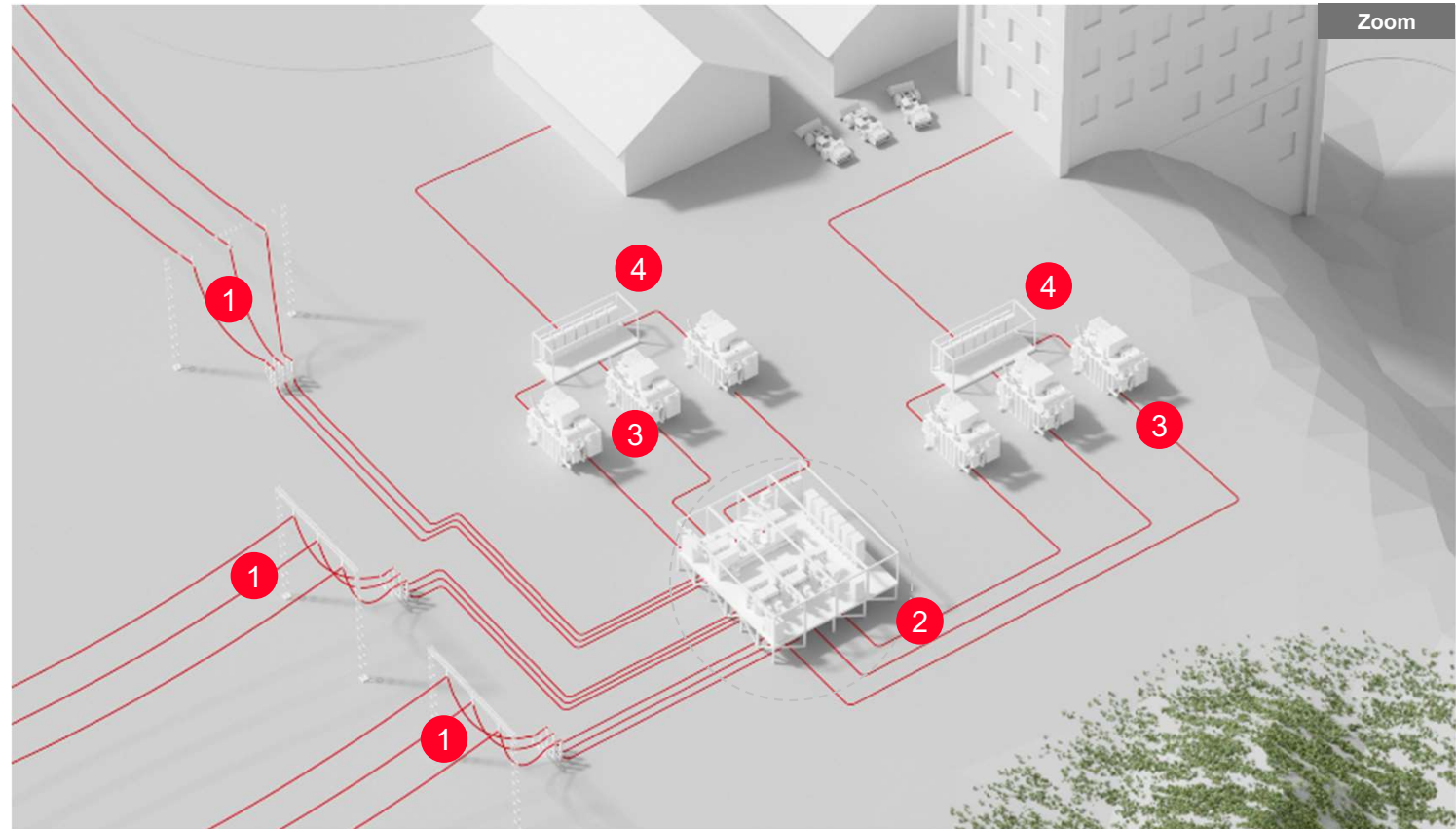
Integrated GIS

Multi-bay GIS with single and double busbars

HITACHI
Inspire the Next

 Grid-eXpand™
Connect

- 1 From High Voltage Grid
- 2 High Voltage Switchgear (GIS)
- 3 Transformer
- 4 Medium Voltage Distribution



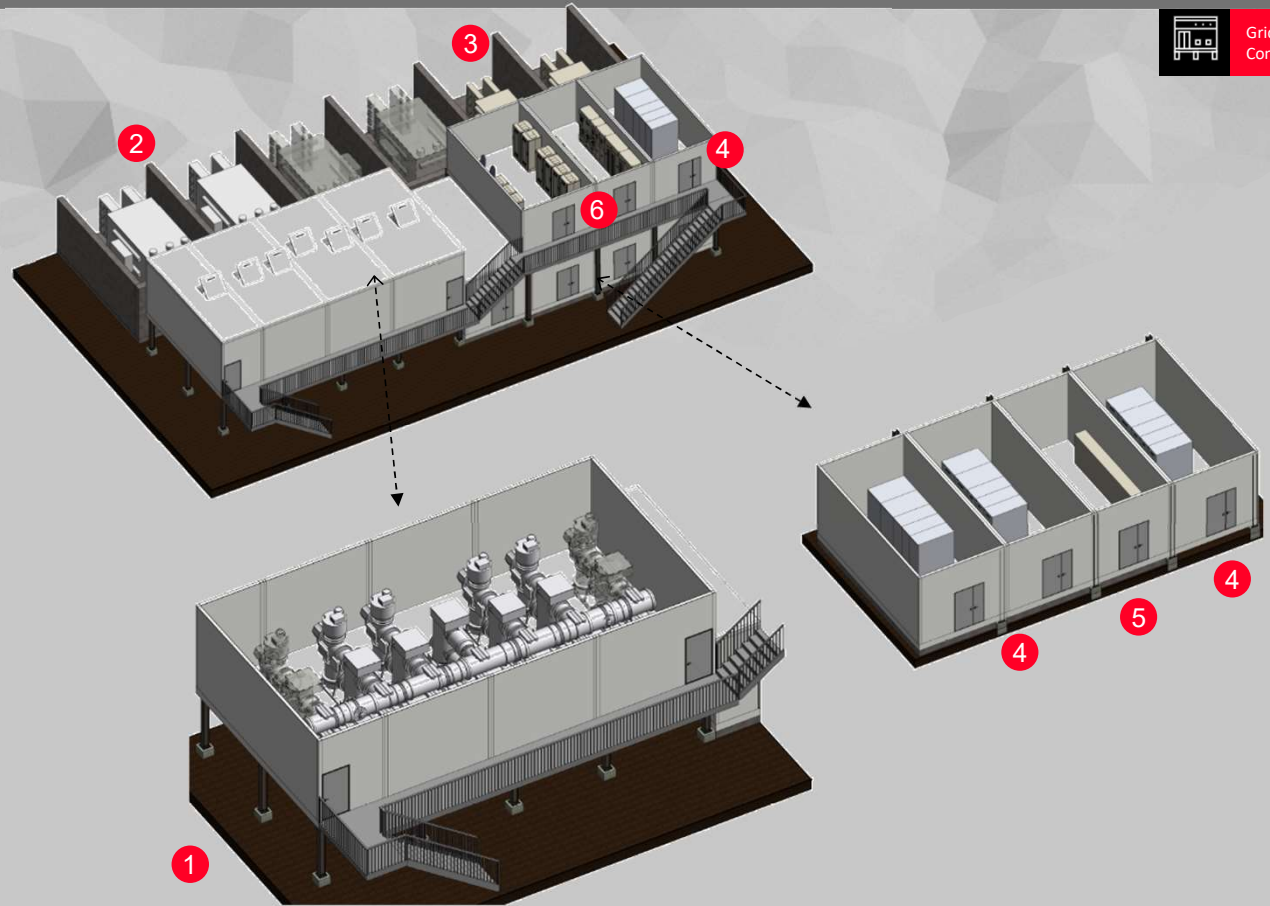
Integrated GIS - Solution Example

A compact multi-story arrangement of stackable and scalable modules

HITACHI
Inspire the Next

 Grid-eXpand™
Connect

- 1 High Voltage Switchgear (GIS)
- 2 Power Transformers
- 3 Auxiliary Power Transformers/NER
- 4 Medium Voltage Switchgear
- 5 Battery and Charging System
- 6 Control, Protection and SCADA System



SNAP-1 (SN Aboitiz, 230kV substation with 20MW BESS)

HITACHI
Inspire the Next



Prefabricated gas-insulated switchgear

Rantau Dadap, Geothermal substation, South Sumatera, Indonesia



HITACHI
Inspire the Next



Grid-eXpand™
Connect

Customer need

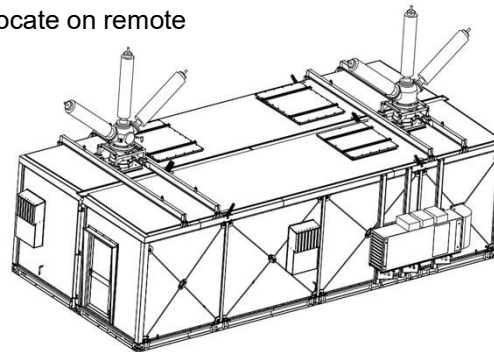
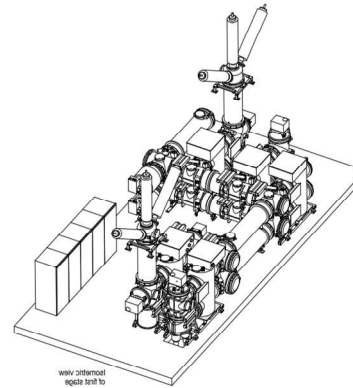
- Provision of a reliable power supply for an expanding geothermal located in South Sumatera, Indonesia
- Compact solution for electrical package due to located on remote area.

Our Solution

- 4 bays single busbar at 170 kV
- Design, installation and commissioning of a pre-fabricated integrated gas-insulated switchgear unit
- Extension possibility for a future bay inside switchgear unit

Customer values

- Less coordination of interfaces required
- The prefabrication of the substation resulted in reduced installation and commissioning time on site. The substation footprint was reduced
- Cost-optimized deployment by reduced installation cost and this locate on remote area.



Agenda

- Introduction
- Case Studies
- **Q&A**



HITACHI
Inspire the Next 